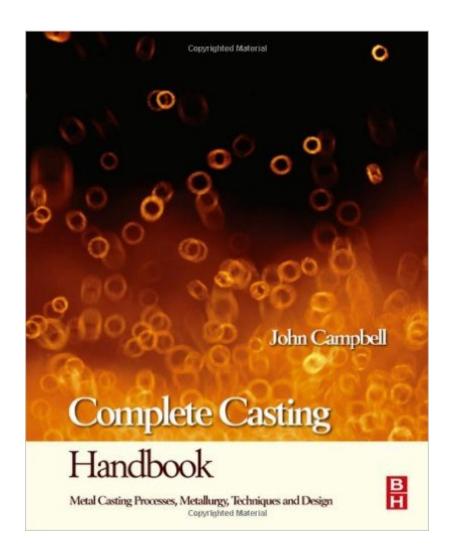
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Complete Casting Handbook: Metal Casting Processes, Techniques And Design





Synopsis

Complete Casting Handbook is the result of a long-awaited update, consolidation and expansion of expert John Campbellâ ™s market-leading casting books into one essential resource for metallurgists and foundry professionals who design, specify or manufacture metal castings. The first single-volume guide to cover modern principles and processes in such breadth and depth whilst retaining a clear, practical focus, it includes: A logical, two-part structure, breaking the contents down into casting metallurgy and casting manufacture Established, must-have information, such as Campbellâ ™s â ^10 Rulesâ ™ for successful casting manufactureNew chapters on filling system design, melting, molding, and controlled solidification techniques, plus extended coverage of a new approach to casting metallurgy Providing in-depth casting knowledge and process know-how, from the noteworthy career of an industry-leading authority, Complete Casting Handbook delivers the expert advice needed to help you make successful and profitable castings. Long-awaited update, consolidation and expansion of expert John Campbellâ ™s market-leading casting books into one essential handbookSeparated into two parts, casting metallurgy and casting manufacture, with extended coverage of casting alloys and new chapters on filling system design, melting, moulding and controlled solidification techniques to compliment the renowned Campbell â 10 Rulesâ ™Delivers the expert advice that engineers need to make successful and profitable casting decisions

Book Information

Hardcover: 1220 pages

Publisher: Butterworth-Heinemann; 1 edition (August 25, 2011)

Language: English

ISBN-10: 1856178099

ISBN-13: 978-1856178099

Product Dimensions: 7.5 x 2.4 x 9.2 inches

Shipping Weight: 4.6 pounds (View shipping rates and policies)

Average Customer Review: 4.8 out of 5 stars Â See all reviews (4 customer reviews)

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Transportation > Engineering > Materials & Material Science > Extraction & Processing #75

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Metallurgy #205 in Books > Engineering & Transportation > Engineering > Industrial,

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Customer Reviews

I'm a metallurgist at a sand casting foundry. I've seen the problems with the conventional system of casting. Although we haven't adopted Campbell's methods wholesale, they make a lot of sense from a theoretical physical metallurgy perspective. The creation of entrainment defects does occur from the interation of metal and air(oxygen). These oxides have a higher melting temperature than metal and are seen in the end result of the casting process. Quality inspection show tears (though these are often a result of thermal stresses, they still need an origin), slag and sand inclusions that a properly designed filling system should be able to avoid. The text focuses primarily on aluminium alloys. Although it often lacks exact specifics, it is overall a very thorough general guide on the theory of the latest research in the field and with some essential recomendations for improvement.

I found this is a book that any metallurgist should have. By reading this book you can understandComplete Casting Handbook: Metal Casting Processes, Techniques and Design everything about casting a sound part including designing of sprue, runner, gates and feeder.

Brilliant indepth research workVery helpfull in achieving perfection

My son wanted this book for Christmas so I was happy that I was able to find it. Thank you.

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